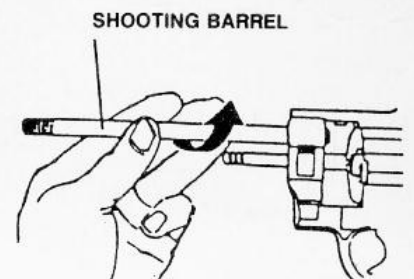
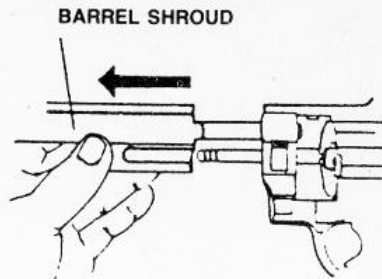
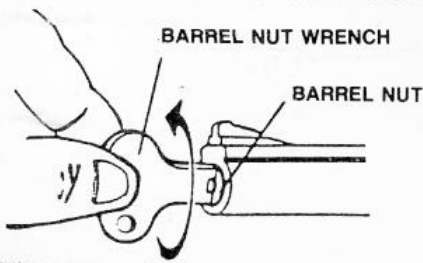


Barrel changing instructions for Daisy Model 44

CAUTION: Do not attempt to change the barrel on the Model 44 until you have made certain that the safety is "ON" (no red showing), and the CO₂ cylinder and the pellet cylinder have both been removed.

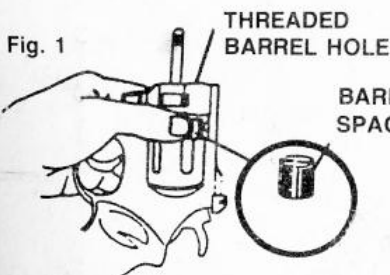
TO REMOVE BARREL

1. Use the barrel nut wrench to loosen and remove the barrel nut at the muzzle end of the barrel.
2. Slide the barrel shroud off the end of the shooting barrel.
3. Unscrew the shooting barrel from the frame.



TO INSTALL A BARREL

1. Place the barrel spacer gauge on the forward surface of the back plate, aligned with the threaded barrel hole in the frame (see Fig. 1).
2. Screw the shooting barrel (long, threaded end) into the frame until it BARELY touches the barrel gauge (see Fig. 2).
3. Position the barrel shroud on the shooting barrel with the protruding index lugs aligned and seated in the mating recesses in the frame (see Fig. 3).
4. Install the barrel nut at the muzzle end, but do not tighten (see Fig. 4).
5. Tighten barrel nut as follows (see Fig. 5):
 - A) During the tightening process, continually check to make sure that the barrel spacer gauge does not bind. Very little drag should be felt when moving the barrel spacer gauge.
 - B) Tighten barrel nut securely WHILE CONTINUING TO CHECK DRAG on barrel spacer gauge.
 - C) Remove barrel spacer gauge. Gauge should come out with very little resistance.



NOTE: If the barrel spacer gauge becomes tightly bound during the tightening of the barrel, it will be necessary to remove the barrel nut, remove shroud and slightly unscrew the shooting barrel. Then, proceed again from Step 1.

